



**ASSEMBLY DRAWING**  
**118 SERIES CENTRIFUGAL PUMP**  
**EXPLODED VIEW**

**BILL OF MATERIALS**

SUB-ASSEMBLY	MARK	PART NO.	QUAN.	DESCRIPTION
Housing	1	Varies by Size	1	Housing
	1A	720680	1	Gasket, Housing
	1B	B16092101100048	8	Housing Stud
	1C	N19052101100000	8	Housing Nut
	1D	721651	1	Plug, Drain
	2	Ref. Work Ticket	1	Impeller
	3	721290	1	Wear plate
Peaked Arrangement	P3A	720450	1 Set	Packing - King
	P3B	720420		Packing - Graphite
	P3C	720480		Packing - Teflon
	P3D	721671	3	Grease Fitting
	5	720570	1	Packing Gland
	6	720600	2	Gland Bolt Assembly
	7	721010	1	Deflector
	8	720115	1	Pedestal
	8A	721649	2	Plug

SUB-ASSEMBLY	MARK	PART NO.	QUAN.	DESCRIPTION
Bearing Assembly	9	720740	2	Cap, Bearing
	9A	720650	2	Gasket, Bearing Cap
	9B	720350	2	Seal, Bearing
	9C	720200	2	Bearing
Shaft Assembly	11	721050	1	Shaft 416SS (Optional)
	11A	721070	1	Shaft 316SS (Optional)
	11B	721060	1	Shaft 416SSC (Optional)
	12A	B03F52061600040	4	Capscrew 3/8-16 x 2 1/2
	12B	W01052160706000	8	Flatwasher 3/8
	12C	N19003061600000	4	Nut 3/8-16

**ASSEMBLY DRAWING**  
**118 SERIES CENTRIFUGAL PUMI**  
**BILL OF MATERIALS**

DRAWN BY: MW    REVIEWED BY: SB    No